

GENETISCHE ALGORITHMEN FUR DAS ORDER BATCHINGPROBLEM IN MANUELLEN KOMMISSIONIERSYSTEMEN%0A

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Die f r die Experimente ausgew hlte Vergleichsgr e wird in Unterkapitel 6.4 eingef hrt, bevor in Unterkapitel 6.5 die Parametereinstellung f r die verschiedenen Algorithmen beschrieben wird. In Unterkapitel 6.6 werden abschlie end die bei der Implementierung benutzte Software und die Hardware, auf der die Experimente durchgef hrt wurden, aufgefhrt.

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S ren Koch entwickelt Genetische Algorithmen zur L sung des Order Batching-Problems, die er in umfangreichen numerischen Experimenten evaluiert. Die dabei erzielten Ergebnisse sind von gro er praktischer Relevanz f r die Logistikbranche und verdeutlichen, welches Optimierungspotential der Einsatz von Methoden des Operations Research birgt.

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Der Genetische Algorithmus von Hsu et al. (2005) wird als Benchmark f r die im Rahmen dieser Arbeit neu entwickelten Genetischen Algorithmen benutzt. This is a preview of subscription content, log in to check access.

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